

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Support	<b>Part Number:</b>	<b>D2896-1</b>
<b>Inspection Dwg:</b> D2896 Rev. A4		<b>Page 1 of 1</b>

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev A4/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
<b>Lathe Section</b>									
A	3.480	3.485							
B	3.990	4.010							
C	3.825	3.845							
D	0.718	0.738							
E	0.090	0.110							
F	3.705	3.725							
G	1.360	1.380							
H	1.250	1.260							
I	6.490	6.510							
J	0.022	0.042							
K	0.240	0.260							
L	0.107	0.127							
M									
<b>HAAS Section</b>									
AA	2.152	2.172							
AB	2.340	2.360							
AC	3.550	3.560							
AD	3.770	3.790							
AE	0.065 x 0.315	0.085 x 0.335							
AF	1.42	1.48							
AG	0.833	0.853							
AH	0.240	0.260							
AI	0.261	0.266	DT8707						
AJ	0.189	0.194	DT8706						
AK	1.990	2.010							
AL	0.625	0.630	DT8709						
AM	101.75	105.75	DT8697						
AN	0.053	0.073							
AO	0.927	0.947							
<b>Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.003"</b>									
<b>Accept/Reject</b>									

Measured by:	
Date:	

Audited by:	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	